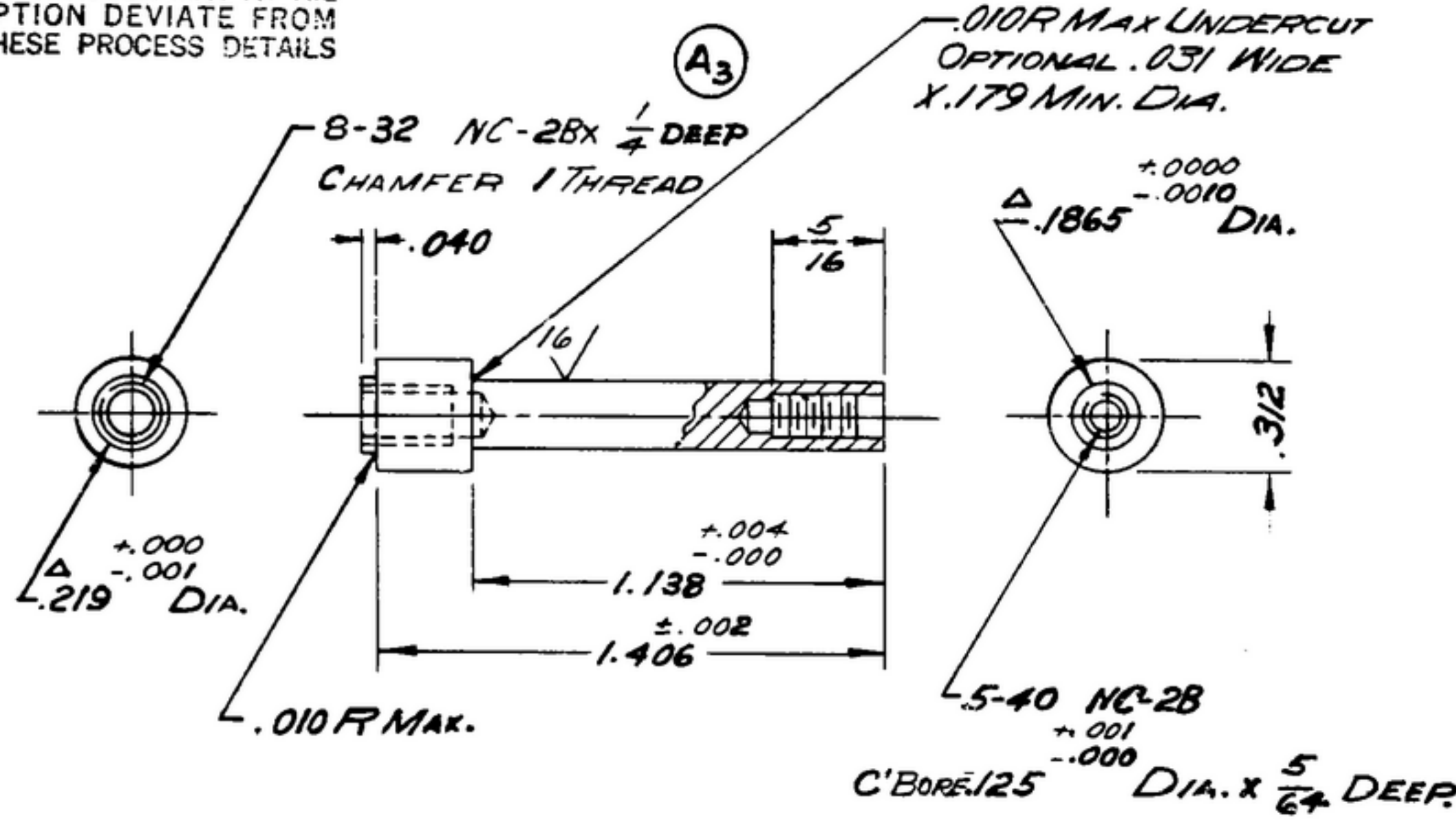


NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility or obligation whatsoever; and the fact that the Government may have furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner favoring the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NEXT ASSEMBLY	USED ON	SWE * APPROVAL	SYMBOL	REVISIONS	DESCRIPTION	DATE	APPROVAL
SM-D-178900	SC-DL-178467	<del>SWE</del>					
SM-D-343600	SC-DL-248775	<del>SYMBOL</del>	A <sub>3</sub>	A <sub>1</sub> -STEEL SPEC. WAS AN-S-771, FINISH WAS MIL-P-12011; A <sub>2</sub> -ADDED APPL. SM-D-248975, SM-D-343600, SC-DL-248775; A <sub>3</sub> -ADDED WORD "DEEP".	8 OCT. 59	42428-PC-59-AI-51	
SM-D-248975							REV'D. PME

NOTE:  
\*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS



NOTES:

- A1) 1.-STEEL, COMPOSITION 3035 CONDITION B, PER SPEC. MIL-S-7720.
- 2.- FINISH: E 300 PER MIL-F-14072.
- 3.- ECCENTRICITY BETWEEN DIAMETERS MARKED Δ ON SAME CENTERLINE SHALL NOT EXCEED .002 T.I.R.
- 4.- REMOVE ALL BURRS.
- 5.- THREADS SHALL BE IN ACCORDANCE WITH SCREWTHREAD STANDARDS FOR FEDERAL SERVICES HANDBOOK H-28.

UNLESS OTHERWISE SPECIFIED	AUTHENTICATION	DESCRIPTION	DATE	SPEC	NOTE
DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± COMMERCIAL TOLERANCES APPLY TO STOCK SIZES ALL SURFACES ✓	DRAWN 21852-PH-50-93 TRACED PHOTO CHECKED [Signature] VERIFIED P.D.BR. APPROVED P.D.BR. REVIEWED PME DATE 26-JUNE-59	SHAFT	SCALE 2/1		SEE NOTE 3
					DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
					SM-B-178901