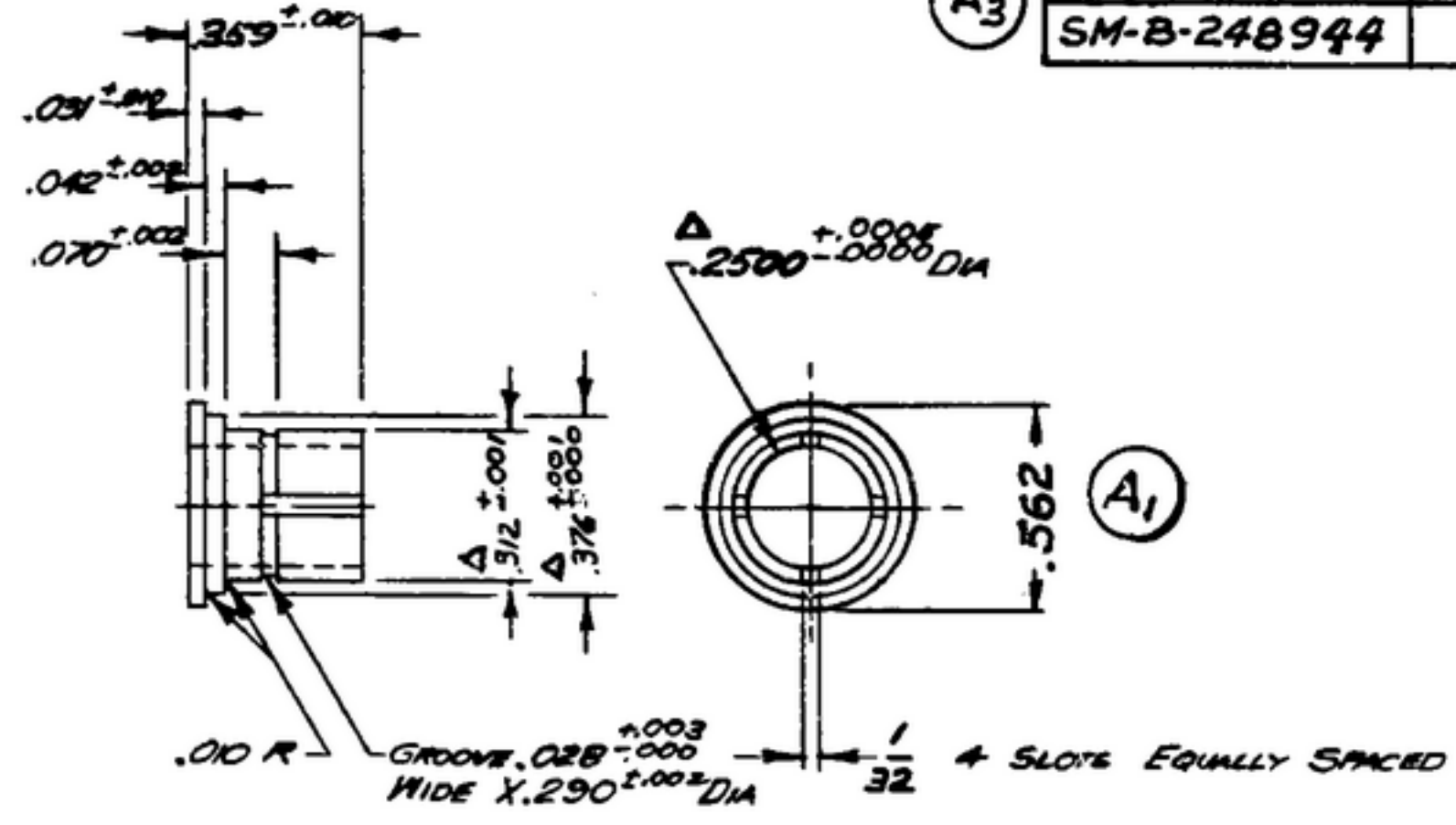


17 R.H.

R-391 DL 1890 00-

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NEXT ASSEMBLY	USED ON	SWE. * APPROVAL	REVISIONS			
			SYM	DESCRIPTION	DATE	APPROVAL
SM-B-178949	SC-DL-178467	S Y 10442-5	A <sub>3</sub>	A <sub>1</sub> -562 WAS .437; A <sub>2</sub> -WAS AN-S-771 & FM.	9 OCT. 59	42428-PC-59-A1-51 REV'D.
SM-B-178959	SC-DL-248775			A <sub>3</sub> -ADDED APPL. SM-B-178959, SM-B-248944, SC-DL-248775;		
SM-B-248944						
		CA B 84528	B	B <sub>1</sub> -SYMBOL Δ WAS * 4 PLACES.	24 DEC. 59	42428-PC-59 REV'D. PNE



**A<sub>2</sub>**  
STEEL, COMP 3035 COND B, PER SPEC MIL-S-7720. **A<sub>2</sub>**  
1-SLIGHT BURRS PERMISSIBLE IN 1/32 SLOTS - ALL OTHER BURRS TO BE REMOVED.  
**B<sub>1</sub>** 2-ECCENTRICITY BETWEEN DIAMETERS MARKED Δ MUST BE WITHIN .002 TIR.

NOTE:  
FOR INFORMATION ONLY,  
CONTRACTOR MAY AT HIS  
OPTION DEVIATE FROM  
THESE PROCESS DETAILS

UNLESS OTHERWISE SPECIFIED	AUTHENTICATION	DESCRIPTION	DATE	SCALE	REVISION
DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± COMMERCIAL TOLERANCES APPLY TO STOCK SIZES ALL SURFACES ✓	DRAWN R1852-PR 50-93 TRACED PHOTO CHECKED K VERIFIED P.D.B.R. APPROVED P.D.B.R. REVIEWED P.M.E. DATE 23 JUN 53	HUB		2/1	
					DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY SM-B-178950

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE