

EQUIP. TYPE *R390A/URR* EXP. NO.

*COL. 540-7481-002*

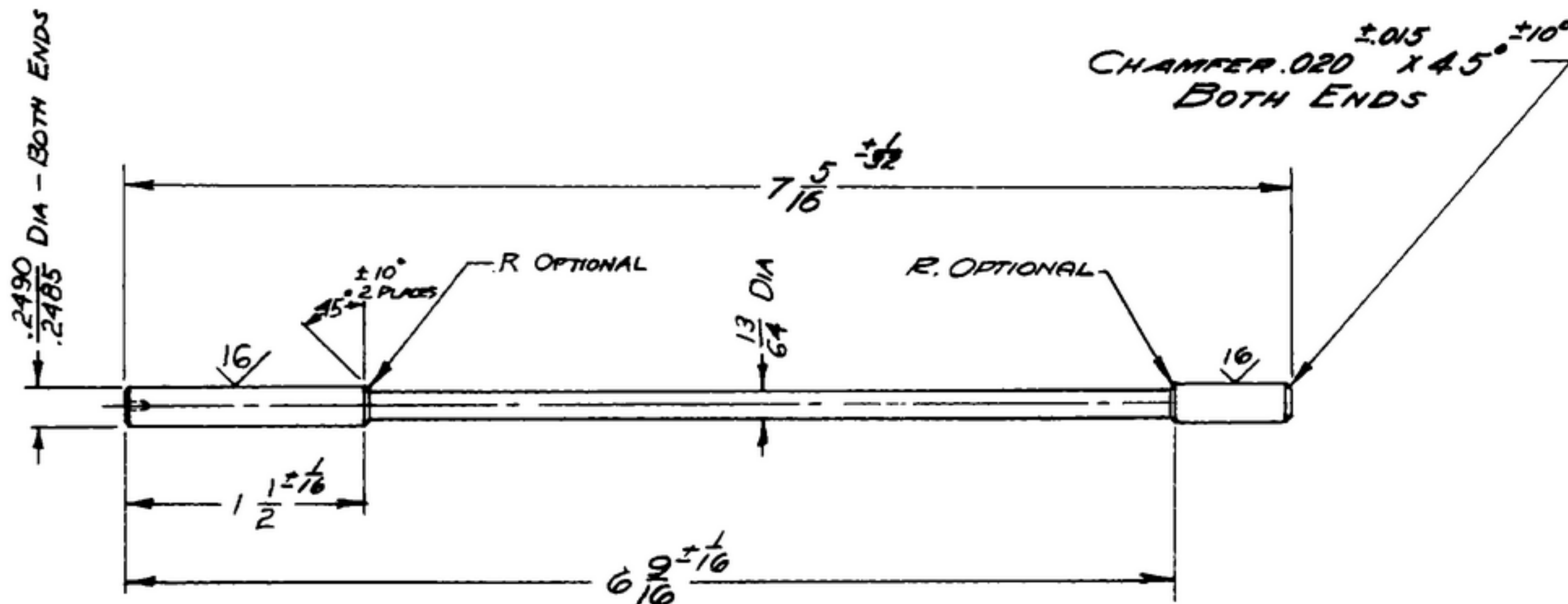
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\*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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*CRCS, COMP 3035, COND B, SURFACE CONDITION 4, PER SPEC MIL-S-7720*

*FINISH: E300 PER SPEC MIL-F-14072*  
~~\* COLLINS 558-0025-00~~

NOTES:

1. SHAFT TO BE STRAIGHT WITHIN .010 T.I.R.
2. CENTER DRILL OPTIONAL ONE END ONLY.

COLLINS PART NO.	QTY	REQD	PART NO.	DESCRIPTION	DATE	DATE SPEC
LIST OF MATERIAL						
-COLLINS PART NO. <i>558-0269-002</i>						

COLLINS NO.	QTY	NEXT ASBY	USED ON
<i>558-0306-002</i>	<i>1</i>	<i>SM-B-248957</i>	
<i>558-0304-002</i>	<i>1</i>	<i>SM-B-248955</i>	<i>SC-DL-248775</i>

DRAWN: *Harmer*  
 CHECKED: *Harmer*  
 APPROVED: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED:  
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY  $\pm .005$   
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY  $\pm 1/64$   
 MACHINED ANGLES MAY VARY  $\pm 1^\circ$   
 SHEARED ANGLES MAY VARY  $\pm .25^\circ$   
 BURNED ANGLES MAY VARY  $\pm 1^\circ$   
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADCO CO.  
 1421A-PH-51-93  
 SIGNAL CORPS  
 REVIEWED *PME*  
 APPROVED *HLV*  
 DATE *8 Dec 55* SCALE *1/1*

DEPARTMENT OF THE ARMY  
 SIGNAL CORPS ENGINEERING  
 LABORATORIES  
 FORT MONMOUTH NEW JERSEY  
*SM-B-248920*