

EQUIP. TYPE *R390A/UBR* EXP. NO.

*COL. 541618-002*

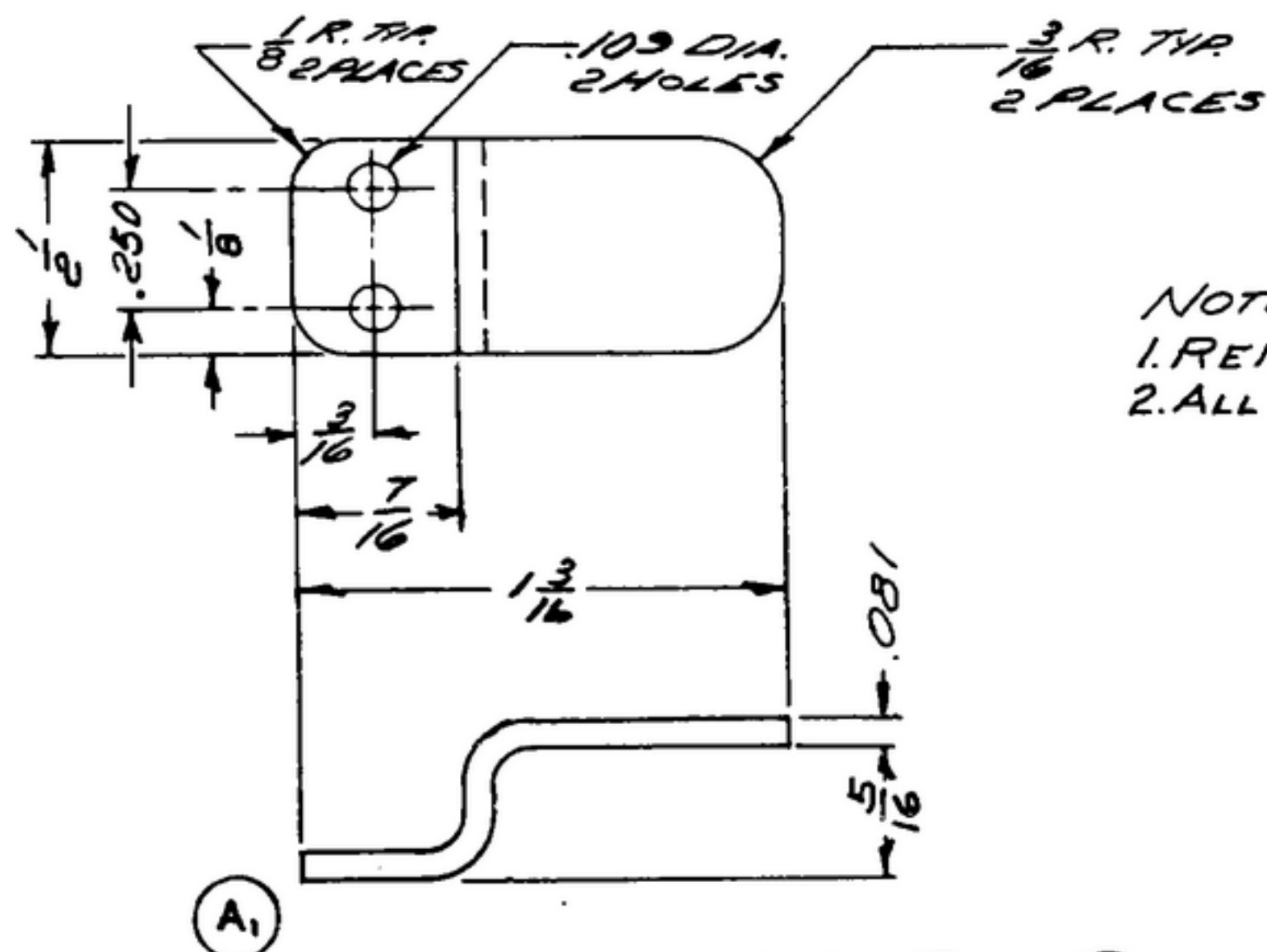
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~~X SWE APPROVAL~~  
~~SYM PR10042-6~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>1</sub>	A <sub>1</sub> WAS 52S A <sub>2</sub> ADDED APPL SM-D-343618	8 OCT 59	4242B-PC 59-AI-51 REV'D PME



NOTES:  
1. REMOVE ALL BURRS & SHARP EDGES.  
2. ALL BEND RADII 3/32 MIN.

ALUMINUM ALLOY 5052, TEMPER H32, PER SPEC QQ-A-318

FINISH: E513 PER SPEC MIL-F-14072  
~~\* COLLINS 580-0036-00~~

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MATL.	MATL. SPEC.
LIST OF MATERIAL						
COLLINS PART NO. <i>558-0500-002</i>						

DRAWN <i>Hammer</i>				CHECKED <i>PME</i>		APPROVED		COLLINS RADIO CO. -CEDAR RAPIDS, IOWA- <i>14214-PH-51-93</i>		CLAMP		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY  <i>SM-B-249148</i>		
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.50° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.								SIGNAL CORPS						
APPLICATION								REVIEWED <i>PME</i>						
358-0480-004-4				SM-D-343618				APPROVED <i>HLV</i> <i>PME</i>		DATE <i>29 DEC 55</i>		SCALE <i>2/1</i>		
COLLINS NO.		QTY	NEXT ASSY	USED ON										