

D.T-1.6

EQUIP. TYPE R390A/URR EXP. NO.

~~COL 541-6255-002~~

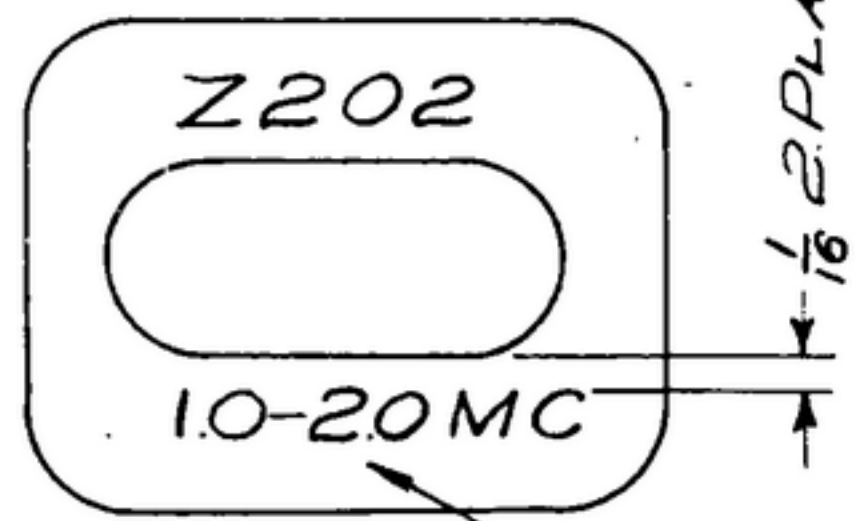
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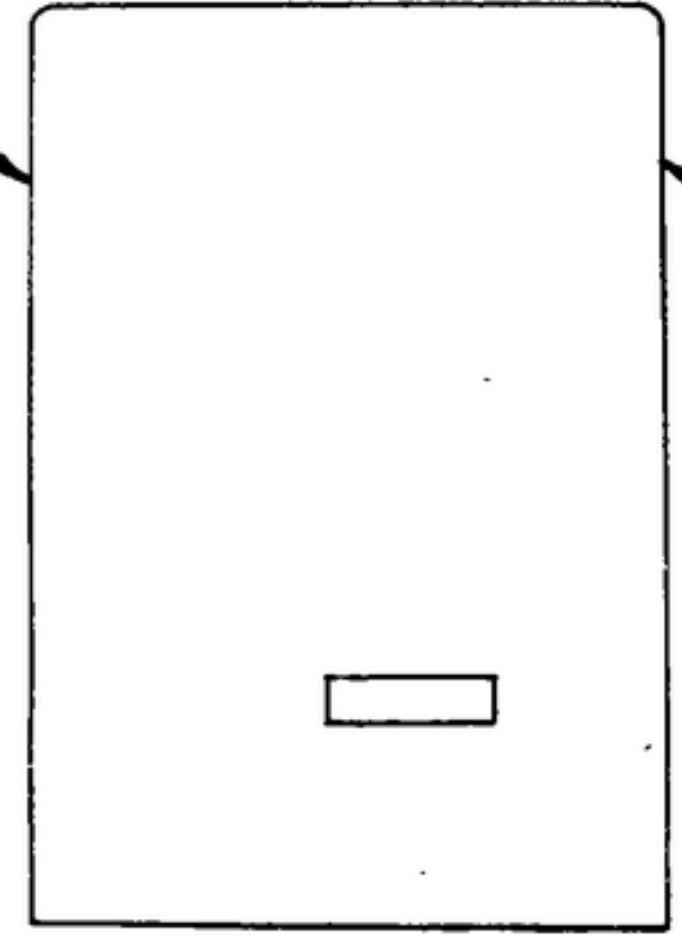
\*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~\*SWE APPROVAL~~  
~~SYM PR10042-13~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>6</sub>	A <sub>1</sub> NOTE 1 WAS "SILK SCREENING TO BE BLACK, ETC" A <sub>2</sub> ADD CALLOUTS A <sub>3</sub> DELETED ITEM 2 SM-B-249179 A <sub>4</sub> DWG TITLE WAS "CAN-R.F." A <sub>5</sub> NOTE 2 WAS "X SILK SCREENING IN ACCORDANCE WITH COLINS SPEC, ETC." A <sub>6</sub> SEE NOTE 1 REPLACED SILK SCREEN NOTATION	20 NOV 59	42428-PC-59 REV'D PME
B	(1) REMOVED "SM"	21 OCT 61	42428-PC-59 REV'D PME



OUTLINE OF CASE FOR REF. ONLY



SEE NOTE 1  
A<sub>6</sub>

SEE NOTE 2

NOTES:

- 1.- ALL CHARACTERS TO BE  $\frac{3}{32}$  HIGH GOTHIC TYPE PER SPEC MIL-M-13231 GROUP II COLOR TO BE BLACK COLOR CHIP NO. 27038 PER FED. STD 595 MARKINGS TO BE CENTRALLY LOCATED  $\pm \frac{1}{32}$  UNLESS OTHERWISE SHOWN COVER DESIGNATIONS WITH ONE COAT OF VARNISH PER MIL-V-173 TYPE II
- 2.- MARK WITH PRIME MANUFACTURERS NAME OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231, GROUP II (\* STEWART-WARNER ELECTRONICS, CHICAGO, ILL. D249093)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
(SA) <del>558-0404-002</del>	1	1	SM-B-249053	CAN		

LIST OF MATERIAL

~~COLLINS PART NO. 558-0517-002~~

DRAWN <b>NUGEN</b>				CHECKED <i>R...</i>		APPROVED		COLLINS-RADIO-CO. -SODAR-RAPID-10WA <b>14214-PH-51-93</b>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm .005$ FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm 1/64$ MACHINED ANGLES MAY VARY $\pm .1^\circ$ SHEARED ANGLES MAY VARY $\pm .25^\circ$ BROKEN ANGLES MAY VARY $\pm .1^\circ$ ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.				SIGNAL CORPS		REVIEWED <i>PME</i>		CAN-MARKED			
558-0444-004 + SM-D-249093 SG-DL-248775				APPROVED <i>HLV</i>		APPROVED <i>PME</i>					
COLLINS NO.	QTY	NEXT ASSY	USED ON	APPLICATION		DATE <b>13 FEB 56</b>		SCALE <b>2/1</b>		SM-B-249164	

PD-794-474-2071-10-A470-288371

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE