

EQUIP. TYPE *R39A/UAP* EXP. NO.

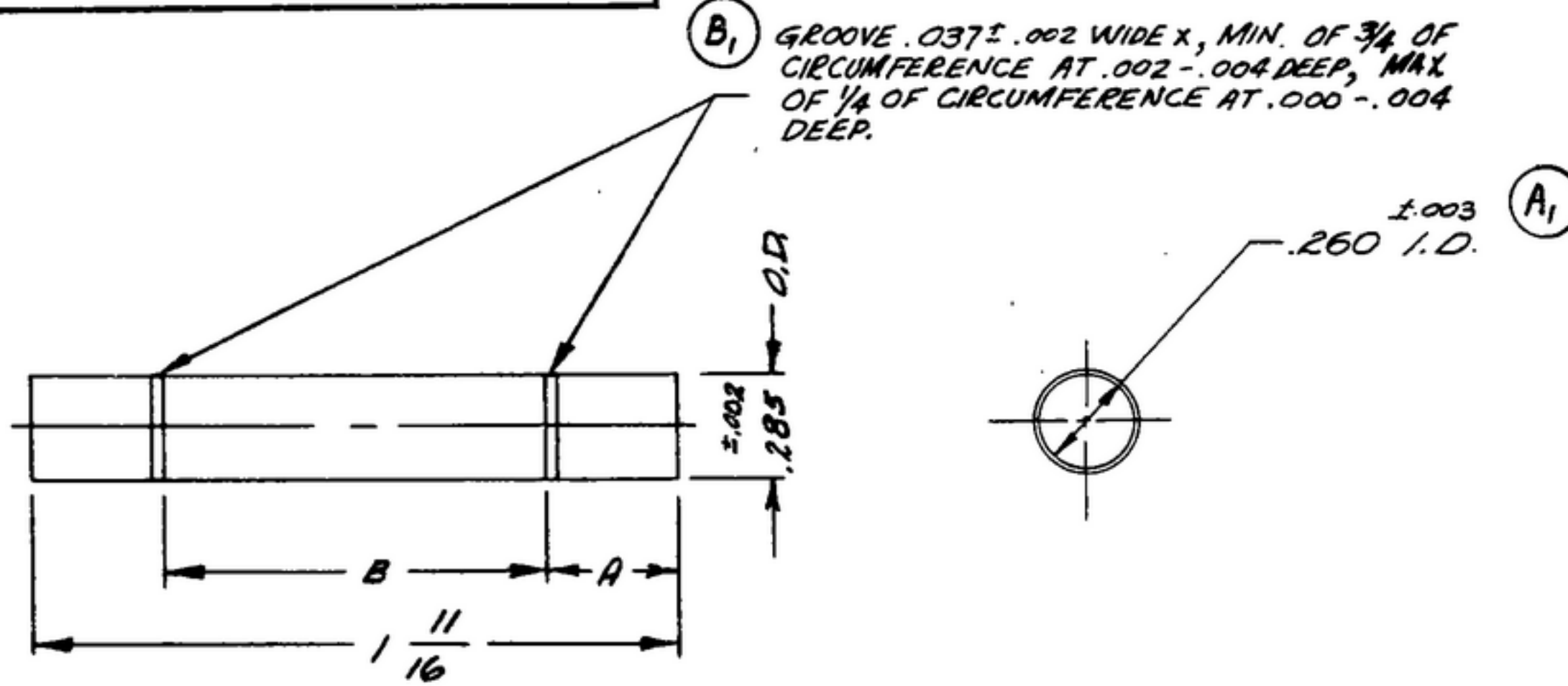
COL-5416262/6265-002

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* FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A2	A1 - TOL. WAS ± .002 . A2 - ADDED NOTE 2	16 DEC 59	42428-PC-59 -A1-51 REV'D. PME
B1	B1 - GROOVE WAS .038 X .003 DEEP	20 APRIL 60	42428-PC-59 REV'D. PME



PLASTIC TYPE PBM, PER SPEC MIL-P-79, FORM T1.

NOTES:

1. OUTSIDE & INSIDE DIAMETERS MUST BE CONCENTRIC WITHIN ±.006 T.I.R.

2. AS SUPPLIED BY: ST. REGIS PAPER PANEALYTE DIV. NEW YORK, N.Y. OR EQUAL.

COLLINS PART NO.	DASH NUMBER	A	B
558 0524 002	SM-B-249171-1	.218	1.110
558 0525 002	-2	.250	1.062
558 0526 002	-3	.312	.992
558 0527 002	-4	.156	1.165

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	DATE	DATE SPEC.
LIST OF MATERIAL						
- COLLINS PART NO. 558 0524 002 <i>558 249171</i>						

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0583 002	1	SM-B-283290	
558 0582 002	1	SM-B-283289	
558 0581 002	1	SM-B-283288	
558 0580 002	1	SM-B-283287	
558 0579 002	1	SM-B-283286	
558 0578 002	1	SM-B-283285	
558 0577 002	1	SM-B-283284	<i>SGDL248775</i>

DRAWN *RCHILL* CHECKED *RCH* APPROVED

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.25°
 BROKEN ANGLES MAY VARY ±1°
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADIO CO.
 14214-PH-51-93
 SIGNAL CORPS
 REVIEWED *PME*
 APPROVED *HLV*
PME
 DATE *15 FEB 56* SCALE

FORM-COIL

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY
SM-B-249171