

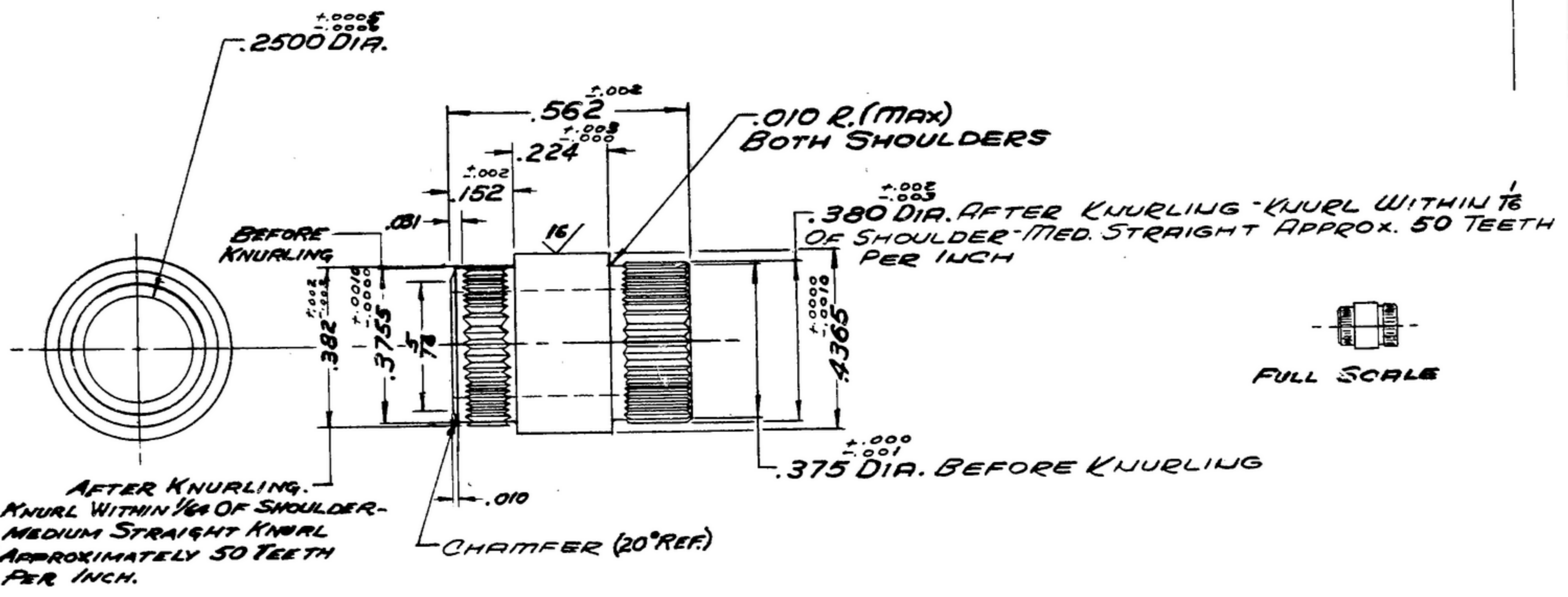
506 194 002 R-391

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NOTE:
*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

*SWE APPROVAL
SYM PR10042-3

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₃	A ₁ - RENUMBERED NOTES & ADDED NOTE 3; A ₂ - ADDED APPL. SM-B-17886A SC-DL-248775; A ₃ - STEEL WAS COMP. F. M. COND. B-PER SPEC. AN-S-771	6 OCT. 59	42428-PC-59-A1-B1 REV'D. PME
B ₁	B ₁ MATL WAS PER SPEC AN-S-7720		15283-PP-63 REV'D. EC-2



- (A₁) NOTES:
1. - STEEL, COMP. 303S COND. E PER SPEC. MIL-S-7720. (A₃)
 2. - ECCENTRICITY BETWEEN ALL DIAMETERS SHALL NOT EXCEED .002 T.I.R. EXCEPT .380 & .382 DIAMETERS OVER KNURL.
 3. - FINISH: E 300 PER MIL-F-14072.

REV.	PART NO.	DESCRIPTION	DATE	DATE SPEC.
LIST OF MATERIAL				

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION		HUB	SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY SM-C-178866
DIMENSIONS ARE IN INCHES		DRAWN 21052-PH			
TOLERANCES ON		10-55			
FRACTIONS DECIMALS ANGLES		TRACED PHOTO			
1/16 3/100 5/100		CHECKED [Signature]			
		VERIFIED P.D.B.R.			
		APPROVED P.D.B.R.			
		REVIEWED PME			
		DATE 18-NOV-59		SCALE 1/1	
SC-DL-144500					
SM-B-17886A	SC-DL-248775				
SM-B-17886A	SC-DL-178467				
NEXT ASSY	USED ON				
APPLICATION					