~~0.1 HRS REV.~~

EQUIP. TYPE ~~R390A/URR~~ EXP. NO.

~~COL. 540 7932 003~~

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THEREBY INCURS NO RESPONSIBILITY NOR ANY OBLIGATION WHATSOEVER; AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

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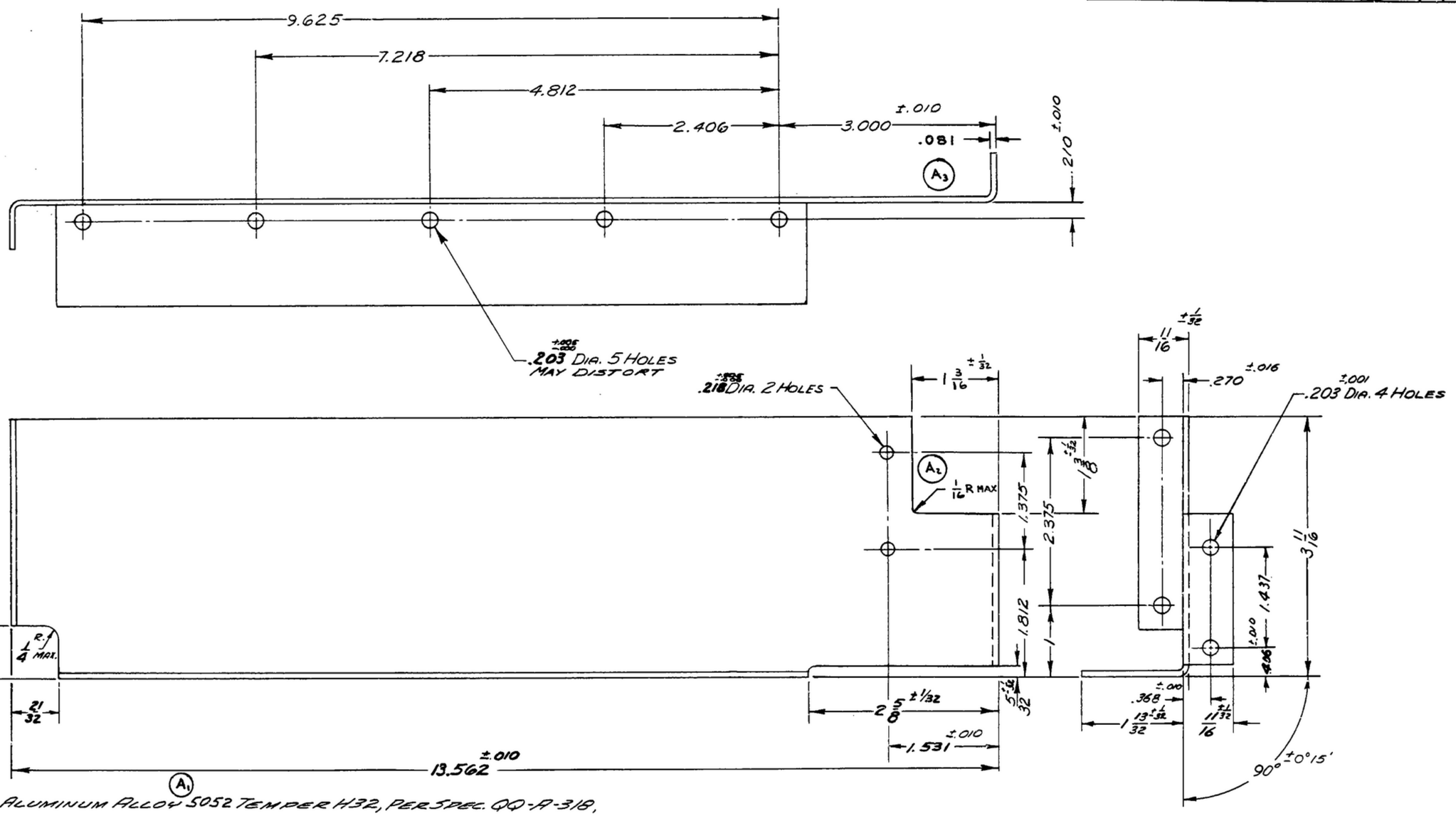
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~* SWE APPROVAL~~
~~SYM PR10042-9~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A_3	A_1 5052 WAS 525 A_2 ENLARGED CUTOUT A_3 ADDED THK DIM TO VIEW	4 NOV 59	42428-PC 59-A1-51 REV'D PME



ALUMINUM ALLOY 5052 TEMPER H32, PER SPEC. QQ-A-318,

FINISH: E513 PER SPEC. MIL-F-14072.
~~* COLLINS 580 0036 00~~

NOTES:
1. ALL INSIDE BEND & RELIEF RADII 3/32 MAX.

~~COLLINS PART NO.~~	~~ITEM~~	~~REQD~~	~~PART NO.~~	~~DESCRIPTION~~	~~MATL~~	~~MATL SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 558 0476 003~~

~~558 0481 003~~	~~1~~	SM-C-249129	SC-DL248775
~~COLLINS NO.~~	~~QTY~~	NEXT ASSY	USED ON

APPLICATION

DRAWN HENRY | CHECKED [signature] | APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~
~~CEDAR RAPIDS, IOWA~~
14214 - P.H
51-93

SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 30 Dec 55

RIB-FRAME

SCALE 1/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-249124

PD-794—074-2071-11—A4706—299507

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE