

EQUIP. TYPE R390A/URR EXP. NO.

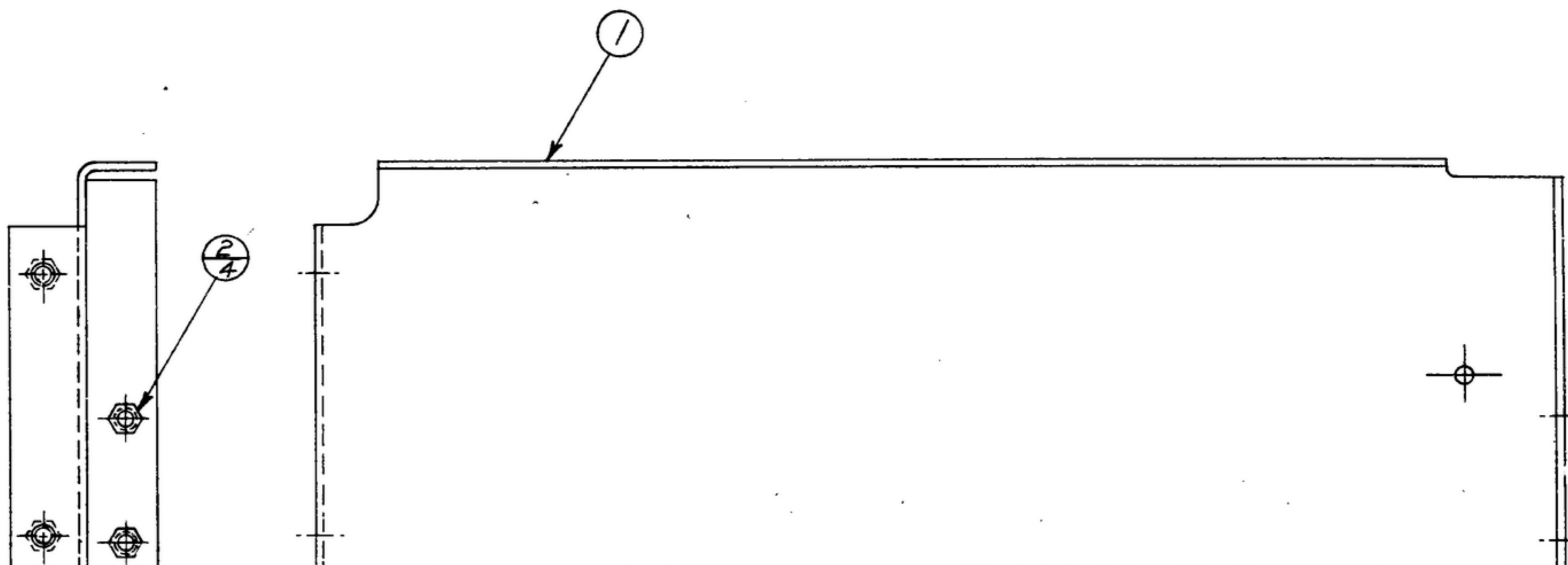
Col. 540-7936-003

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN THAT AUTHORIZED BY THE GOVERNMENT, THE USER ASSUMES ALL RESPONSIBILITY FOR ANY VIOLATIONS WHATSOEVER AND THE FACT THAT THIS DRAWING OR SPECIFICATION IS BEING USED BY THE GOVERNMENT DOES NOT CONSTITUTE AN ENDORSEMENT OR RECOMMENDATION BY THE GOVERNMENT OR THE UNITED STATES GOVERNMENT THEREBY. THE UNITED STATES GOVERNMENT SHALL NOT BE HELD RESPONSIBLE FOR ANY DAMAGES OR LOSSES OF ANY KIND, INCLUDING REASONABLE ATTORNEY'S FEES, ARISING OUT OF OR FROM THE USE OF THIS DRAWING OR SPECIFICATION, OR ANY OTHER DATA, OR FROM THE USE OF ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

THIS DRAWING HAS BEEN FORWARDED BY THE GOVERNMENT AND DOES NOT CONSTITUTE AN ENDORSEMENT OR RECOMMENDATION BY THE GOVERNMENT OR THE UNITED STATES GOVERNMENT THEREBY.

FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:  
 1. PRESS NUT(2) INTO RIB FRAME(1) FROM INSIDE LIP AS SHOWN.  
 2. IN ALL SPLIT BALLOONS, TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC
<del>550 0256 003</del>	2	4	SM-C-283166-3	NUT-INSERT-CAPTIVE		
<del>558 0475 003</del>	1	1	SM-C-249123	RIB-FRAME SHORT		

LIST OF MATERIAL COLLINS PART NO. 558 0450 003

DRAWN <i>ECS</i>			CHECKED <i>Phu</i>	APPROVED	-COLLINS-RADIO-CO. -SIGNAL CORPS-1958 14214-PH-51-93		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 RACHISED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			SIGNAL CORPS		FRAME ASSY - SHORT		FORT MONMOUTH NEW JERSEY
558-0492-004			SM-D-343619	4	REVIEWED	PME	SM-C-249128
558-0492-004			SM-D-249140	1	APPROVED	HLV	
558-0492-004			SC-DL248775	1	DATE	3 JAN 56	
APPLICATION			SCALE	1/1			