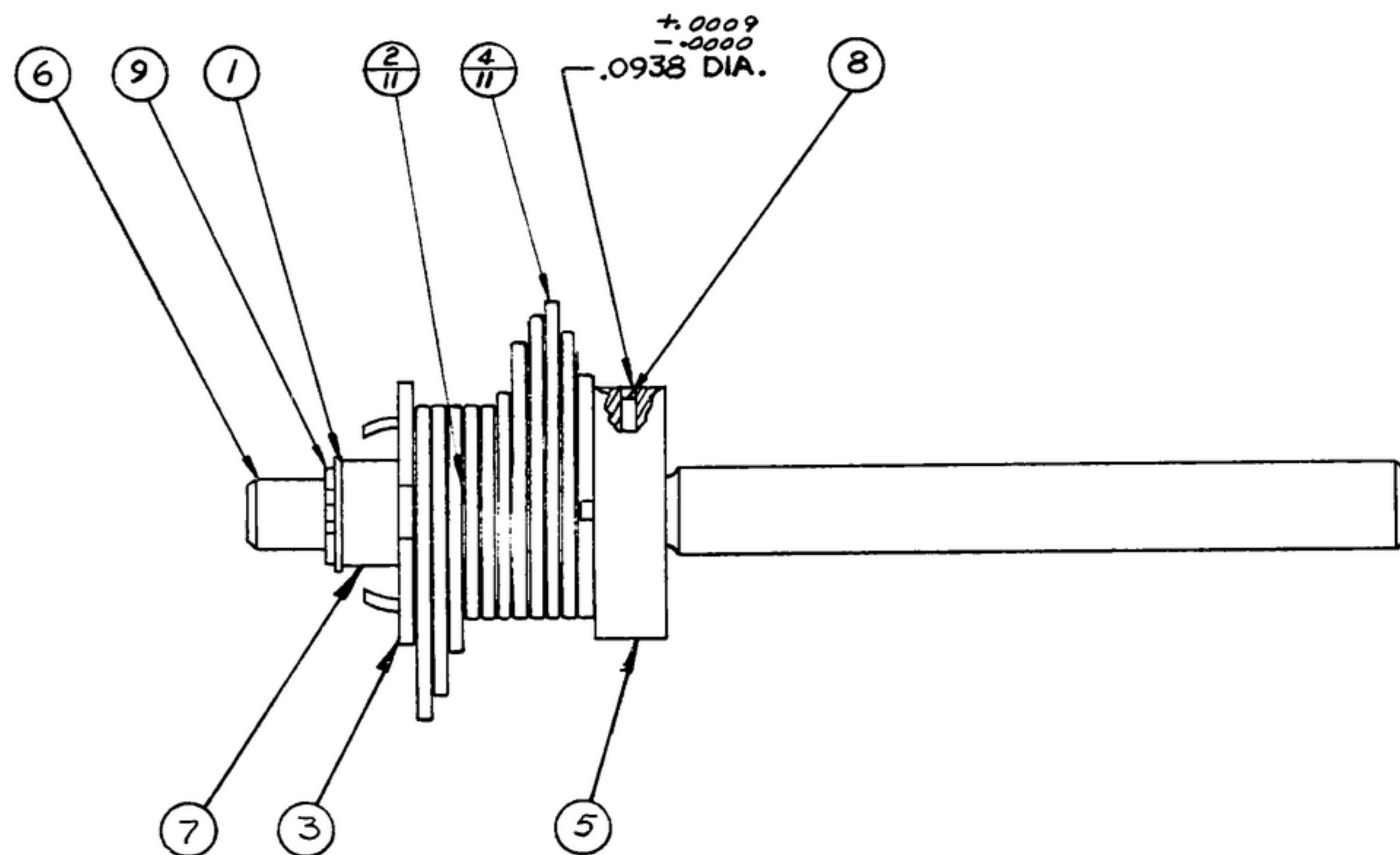


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NOTE: *FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:

1. ASSEMBLE (1 THRU 7) SNUG AGAINST RING (9) & SECURE USING PIN (8) AS SHOWN.
2. BUSHING (7) TO BE DELETED ON NEXT ASSY.
3. THIS ASSY MUST WITHSTAND 6 FT LBS OF TORQUE ON SHAFT WITH THE RINGS LOCKED IN BOTH DIRECTIONS WITHOUT DEFORMATION OR SLIPPAGE.
4. IN ALL SPLIT BALLOONS TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.

QTY	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES
	9	1	SM-B-283171-1	RING, RETAINING			
	8	1	MS-35672-19	PIN			
	7	1	SM-B-248936	BUSHING, SPECIAL			2
	6	1	SM-B-248881	SHAFT, TUNING			
	5	1	SM-B-343596	COLLAR STOP ASSY			
	4	11	SM-B-248870	WASHER, STOP			
	3	1	SM-B-248869	STOP, TUNING SHAFT			
	2	11	SM-B-248867	WASHER			
	1	1	SM-B-178411	WASHER			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		STEWART WARNER ELECTRONICS ORDER NO. 42428-PC-59	STOP ASSY-RF	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
SM-D-343600 SC-DL-248775		SIGNAL CORPS		
Drawn By: Q. Scarpina		REVIEWED: PME		
Checked By: J. Kinross		APPROVED: PME	SM-C-343598	
One Draft: [Signature]		DATE: 5 OCT 59		
APPLICATION		SCALE: 2/1		