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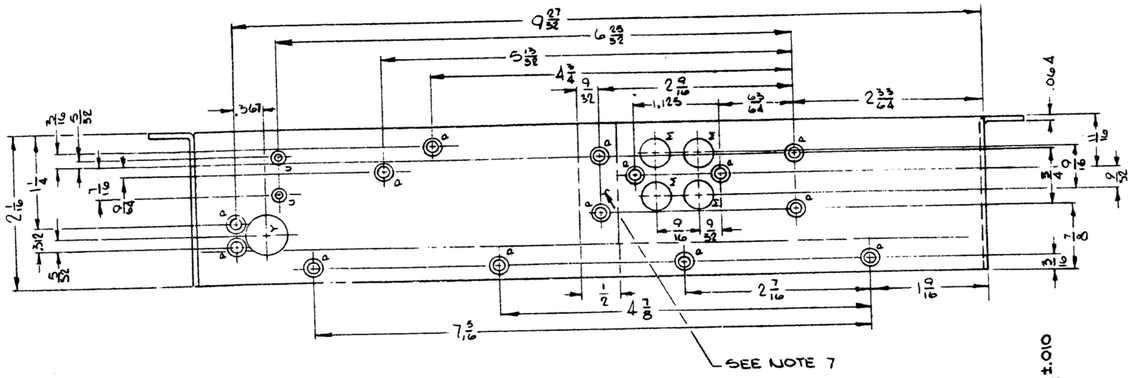
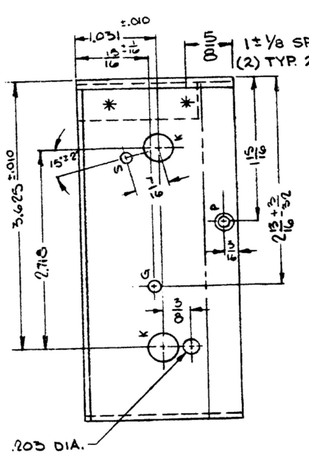
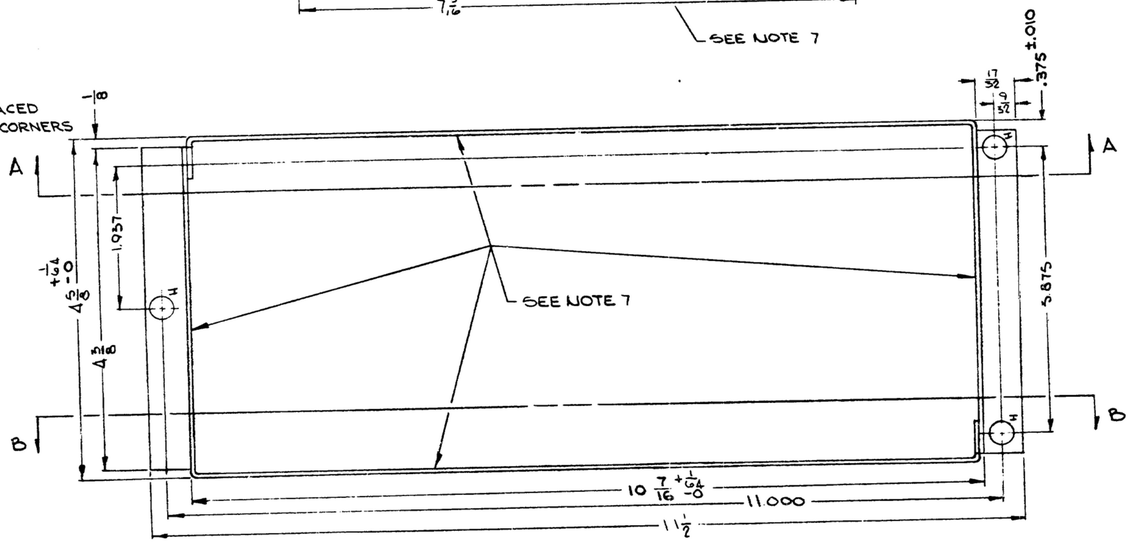
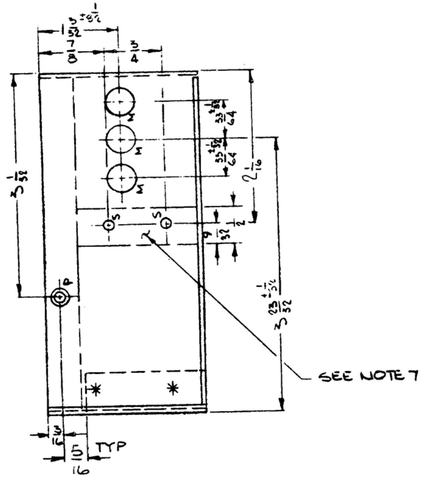
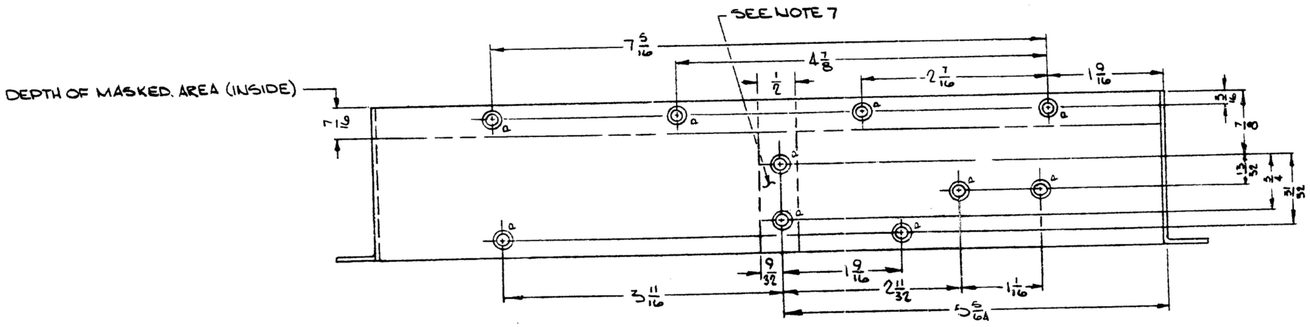
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL











REQD	PART NO.	DESCRIPTION	SPECIFICATION
		LIST OF MATERIAL	

		UNLESS OTHERWISE SPECIFIED	ELECTRONIC ASSISTANCE ~~CORPORATION~~
		DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ±1/64 DECIMALS ±.005 ANGLES ±1°	N-6-00189(LE)
			SIGNAL CORPS
		DRAWN G. Price	REVIEWED EC-2
SM-D-505832	SC-DL-24877S	CHECKED DMS	APPROVED EC-2 (AMB)
NEXT ASSY	USED ON	ENGR. DMS	DATE 4/5/66
APPLICATION		APPROVED	SCALE 1/1

CHASSIS-I.F. BASE

DEPARTMENT OF THE ARMY
U. S. ARMY SIGNAL MATERIEL SUPPORT AGENCY
FORT MONMOUTH NEW JERSEY
SM-D-505825
CODE 80063 SHT. 1 OF 2

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE.

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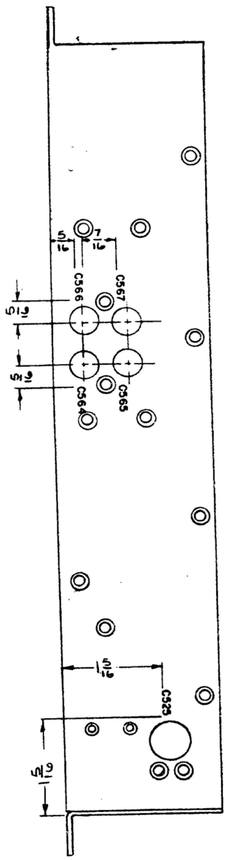
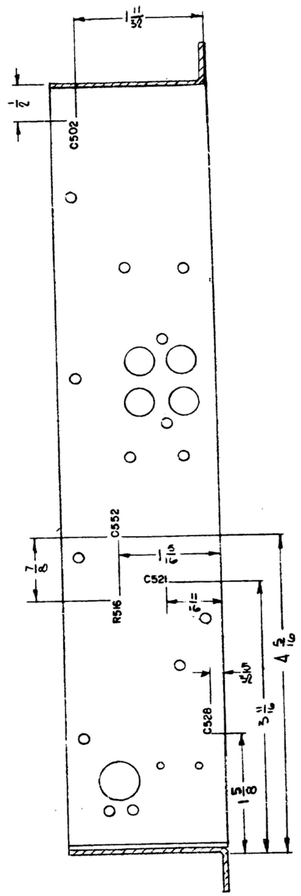
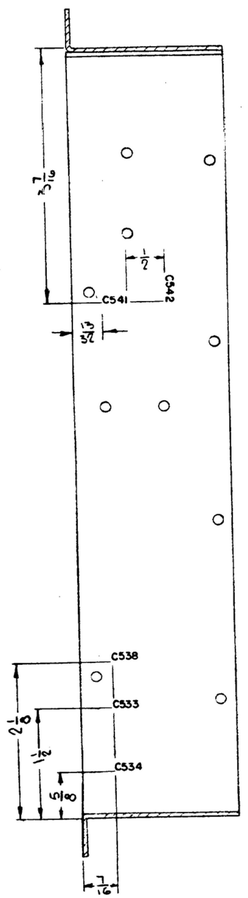
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



TOP VIEW



SECTION A-A



SECTION B-B

HOLE DATA		
HOLE	DESCRIPTION	REQD
G	.156 DIA.	1
H	.312 ±.001 DIA	3
K	.390 DIA	2
M	3/8 DIA.	7
P	.140 DIA. C'SINK AT 82° TO .234 DIA	26
S	.140 DIA	3
U	.093 +.010 -.000 DIA. C'SINK AT 82° TO .187 DIA	2
Y	17/32 DIA	1

NOTES
1. MATERIAL: ALUMINUM ALLOY, 5052, TEMPER H32 PER QQ-A-250/8.
2. FINISH: ES13 PER SPEC MIL-F-14072
3. WELDING SYMBOL SHOWN IN ACCORDANCE WITH JAN. STD. 19.
4. WELDING SHALL BE IN ACCORDANCE WITH SPEC MIL-W-6858, CLASS B.
5. ALL RELIEF & BEND RADII 1/8 MAX.
6. ALL CHARACTERS TO BE 3/32 HIGH GOTHIC TYPE PER SPEC MIL-M-13231. GROUP II, COLOR TO BE BLACK, COLOR CHIP NO. 27038 PER FED. STD. 595. MARKINGS TO BE CENTRALLY LOCATED ±1/32 UNLESS OTHERWISE SHOWN. COVER DESIGNATIONS WITH ONE COAT OF VARNISH PER MIL-V-173, TYPE II.
7. MASK ALL DESIGNATED AREAS BEFORE FINISHING
8. HOLES ("P") WILL BE CONSTRUCTED SO AS TO ACCEPT 82°, NO 4 EXTERNALLY C'SUNK LOCKWASHERS AS SUPPLIED BY SHAKEPROOF DIV. OF ILLINOIS TOOL WORKS, ELGIN ILL., PT NO 1504-00 OR EQUAL

REQD	PART NO.	DESCRIPTION	SPECIFICATION

LIST OF MATERIAL

NEXT ASSY	USED ON
SM-D-505833	SC-DL-248775

APPLICATION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ±1/64 DECIMALS ±.005 ANGLES ±1°
DRAWN G. D...
CHECKED DHS
ENG DHS
APPROVED

~~ELECTRONIC ASSISTANCE CORPORATION~~
N-6-00189(E)
SIGNAL CORPS
REVIEWED EC-2
APPROVED EC-2 (AMB)
DATE 4/5/66

CHASSIS - I.F. BASE

SCALE 1/1

DEPARTMENT OF THE ARMY
U. S. ARMY SIGNAL MATERIEL SUPPORT AGENCY
FORT MONMOUTH NEW JERSEY
SM-D-505825
CODE 80063 SHT. 2 OF 2

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE.